

## Aura STARK

Universal alkyd enamel



- ✓ Consumption 12<sup>2</sup>m / kg
- ✓ Reliable protection
- ✓ Saturated colors



Description	
Properties	<p>Alkyd enamel for exterior and interior use.</p> <ul style="list-style-type: none"> <li>✓ High covering ability.</li> <li>✓ Easy application.</li> <li>✓ Economical consumption.</li> <li>✓ Reliable protection of the painted surface from atmospheric and mechanical influences.</li> <li>✓ Gives the surface good decorative properties.</li> <li>✓ Easy for applying and spreading, forming a uniform coating with excellent decorative properties.</li> <li>✓ Received hygienic conclusion of the Ministry of Health of Ukraine.</li> </ul>
Purpose	<p>STARK alkyd enamel is designed for exterior and interior use. It is used for painting products from ferrous metals (steel, cast iron), as well as for wooden products (doors, window covers, etc.). Not recommended for painting galvanized surfaces, non-ferrous metals and stainless steel.</p>
Types of surfaces for drawing	<p>New or previously painted metal and wood surfaces.</p>
Quality standards	
Specifications	
Preparation surface	<p><b>Wooden surfaces.</b> New surface must be sanded, remove dust and dirt. The surface must be primed with wood protection primer. Previously painted surfaces must be cleaned from peeling paint layers and dirt. Grind, roughen the surface by sanding, remove dust and, if necessary, prime with wood protection primer.</p> <p><b>Metal surfaces.</b> A new surface must be cleaned of dust, dirt and rust, degreased and primed with a suitable primer with anti-corrosion properties. The previously painted surface should be cleaned from peeling paint layers, rust and scale.</p>

	Sand, remove dust and grease. If necessary, prime with a suitable primer with anti-corrosion properties.
Drawing	Before use, the primer must be thoroughly mixed. In the presence of a surface film, it must be removed. If necessary, dilute with white spirit or solvent. The degree of dilution - 5-15% of the enamel weight and depends on the type of working tool. Apply at a temperature of surface, enamel and air from + 5°C to + 35°C, relative humidity less than 80%. It is not recommended staining during rain and fog. For the formation of durable protective coating the enamel is recommended to be applied in 2 layers. Before applying the next layer, make sure that the previous layer is completely dry.
Color	Ready colors according to the catalog.
Consumption	80-180 g / m <sup>2</sup> for single-layer application. The consumption is influenced with the type of surface and its preparation, as well as with the color of the enamel.
Drying time	The drying time of 1 layer at a temperature of + 20°C and a relative humidity of 65% is not less than 24 hours. Temperature, relative air humidity and film thickness affect the drying rate.
Working tools	Apply with brush, roller or spray.
Cleaning tools	Immediately after use, rinse with white spirit and then with warm water and cleanser. Dried enamel is mechanically cleaned.
Composition	Suspension of pigments and fillers in alkyd varnish with the addition of white spirit and functional additives.
Additional Information	
Frost resistance	Being
Warranty period of storage	2 years
Storage conditions	Warranty period of storage is 24 months from the date printed on the package. Store and transport in an original tightly closed container. Keep away from moisture, heating appliances and direct fire, as well as direct sunlight. Not afraid of frost.
Precautionary measures	Keep out of the reach of children. Avoid contact with eyes and skin. When carrying out painting works, as well as after their completion, it is necessary to ventilate the room thoroughly. Rubber gloves should be used to protect hands, and a respirator should be used when painting with a paint sprayer. <b>Keep away from fire!</b>
Recycling	Do not pour into drains, reservoir or on the ground. Dispose of closed containers with product residues at organized waste collection sites.
Weight	0,9 kg - 2,8 kg
<p>The above, up-to-date information in the Technical Description is based on our practical experience, as well as on our laboratory testing of products and is provided in all the volume available to us. The presented information can be used as recommendations when choosing products and working methods for its application. The manufacturer guarantees the conformity of products with the specified technical specifications only in case of compliance with the rules of transportation, storage, preparation, preparation, use, operation, which are given in this Technical Description. The manufacturer does not have the ability to foresee and control all conditions for the use of products, as well as various factors that affect its use and further operation. Taking into account the variety of materials of surfaces and specific conditions of objects on which products are used, the Consumer should carefully check the products for their suitability for a particular object, taking into account all possible conditions of its use not specified in this Technical Description. The presented information does not relieve the Consumer from responsibility for the quality of work. In case of non-compliance by the Consumer with the requirements of the Technical Description (Operating Instructions), the use of products for other purposes, the Manufacturer shall not be legally responsible for any damage caused to the Consumer. The manufacturer, on the basis of new product knowledge, reserves the right to amend the Technical Description in the prescribed manner. The text of the new edition of the Technical Description is placed by the Manufacturer on the website <a href="http://www.eskaro.ua">www.eskaro.ua</a> with the date of introduction and the number of the new edition of the Technical Description. When a new edition of this Technical Description is released, the previous edition loses its force and is removed by the Manufacturer from the site. Additional information can be obtained from the representative of the Manufacturer or on the website <a href="http://www.eskaro.ua">www.eskaro.ua</a></p>	
Revision of Technical Description №01 as of March 15th, 2019.	